

Work Order ID 165818

Wednesday, August 30, 2017 9:01:05 AM

165818

Page 1

Item ID: D350-578-031

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: AS350/AS355 Bearpaw Wearplates

Start Date: 8/30/2017 Start Qty: 4.00

4

Cust Item ID:

Required Date: 9/6/2017 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

DAS

21

Date:

Tooling:

Date:

QC:

DAS

9-89

Date:

SPC (Y/N):

Date:

Run Start

NR1

Stop

NR2

AUG 30 2017

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

DAS

6

9-89

AUG 31 2017

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and type labels per PPP D350-578-031 CHG 003

4 DAS
27
9-89

AUG 31 2017

105

Pick Kit

0.00

105

Packaging

Memo

0.00

Packaging

4 AUG 30 2017 al DAS
6
9-89

110

QC4- 100% Inspect kits for completeness

0.00

110

QC

Memo

0.12

Quality Control

4 DAS
27
9-89

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Page 2

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Start Date: 8/30/2017 Start Qty: 4.00

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Required Date: 9/6/2017 Req'd Qty: 4.00

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* Packaging Packaging	Identify as per dwg & Stock Location: _____ Packaging Memo Identify and pack for shipping as per PPP D350-578-031 and DSI9429 Location: _____ PPP Rev: <u>fg128</u>	0.00 0.00							
130 *130* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.40							

y

DAS
27
9-89

AUG 31 2017

DAS
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9-89~~AUG 31 2017~~DAS
21
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AUG 31 2017

Picklist Print

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Page 1

Work Order ID: 165818

165818

Parent Item: D350-578-031

D350-578-031

Parent Item Name: AS350/AS355 Bearpaw Wearplates

Start Date: 8/30/2017

Required Date: 9/6/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 09-02-03 new issue DD verified by:JLM IPP REV:B
14.05.01 AS PER ECN14-544 DD VERF:JLM IPP REV:C 15.03.30
JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3859-041		Manufactured	No			105	Each	19.0000	2	DAS 8			
D3859-041									**	6		AUG 31 2017	DAS 6
Wearplate Assembly										9-89 164674x1			9-89

Location

Loc Qty

Loc Code

ST610

19

~~500000~~

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27
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159913

1

x1

163690

4

164335

4

164671

4

164672

4

164675

2

x2

AN4-16A

Purchased

No

105

Each

380.0000

12

48

AN4-16A

Bolt

**

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

5

121541

5

over003

350

m138238

250

m138336

100

ST343

25

m138209

25

DAS
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23

25

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Work Order ID: 165818

165818

Parent Item: D350-578-031

D350-578-031

Parent Item Name: AS350/AS355 Bearpaw Wearplates

Start Date: 8/30/2017

Required Date: 9/6/2017

Start Qty: 4.00

Required Qty: 4.00

AN4-17A

Purchased

No

105

Each

209.0000

12

48

AN4-17A

Bolt

**

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DAS
27
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Location

Loc Qty

Loc Code

over003

100

M138230

100

ST343

109

M137073

59

M137699

50

NAS1149D0463J

Purchased

No

105

Each

3,218.000

24

96

NAS1149D0463.J

Washer

**

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

547

M135056

40

M137699

507

Return2017

16

M136665

16

ST263

2655

127693

48

M137988

600

M138084

407

M138230

1600

DAS
27
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AUG 30 2017

96

Picklist Print

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Work Order ID: 165818

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Parent Item: D350-578-031

D350-578-031

Parent Item Name: AS350/AS355 Bearpaw Wearplates

Start Date: 8/30/2017

Required Date: 9/6/2017

Start Qty: 4.00

Required Qty: 4.00

MS21042L4

Purchased

No

105

Each

2,877.000

12

48

MS21042L4

Nut

Location

Loc Qty

Loc Code

FP001

10

m133363

10

OVER007

1000

m138170

500

m138230

500

ST303

1867

127376

24

m138084

843

m138326

1000

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Shop Packet Print

Page 3

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Page 1

Item ID: D350-578-031

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-578	H								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and type labels per PPP D350-578-031 CHG 003								
105	Pick Kit	0.00							
105									
Packaging	Memo	0.00							
Packaging									
110	QC4- 100% Inspect kits for completeness	0.00							
110									
QC	Memo	0.12							
Quality Control									

DAS
21
8-89

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5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit